



# How much potential is your production wasting every day?

## 5 SIGNS THAT YOUR PLANT IS READY FOR AN MES SYSTEM



**Attention production managers, production supervisors, and plant managers:**

There is often a huge gap between planning and reality on the shop floor. The causes? Manual processes, a lack of transparency, and a patchwork of individual solutions. A modern **MES (Manufacturing Execution System)** can close these gaps – but do you really need it yet?

### 5 TYPICAL WARNING SIGNS FROM REAL LIFE:



»»» **No real-time data:** You don't know what is currently running on which machine



»»» **Feedback is provided on handouts or in Excel** – often incomplete or delayed



»»» **Downtime is normal,** but no one can say clearly why



»»» **Performance indicators such as OEE, reject rate, or cycle time** are estimated, not measured



»»» **Audits and traceability** take up unnecessary time

»»» *Do two or more of these points apply to you? Then it's worth talking to us about an MES!*

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# MES





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## WHAT IS AN MES - AND WHY NOW?

A **Manufacturing Execution System** is the central digital hub between ERP and production. It records, controls, and analyzes all production processes in real time.

**The goal:** more efficient processes, less downtime, full transparency – without paper, Excel or gut feelings.

### AN MES GIVES YOU:

- A clear overview of orders, machines, and employees in real time
- Automated recording of feedback, malfunctions, and quality data
- Early identification of bottlenecks and deviations
- Audit-proof traceability for audits and quality
- A basis for paperless manufacturing and digital transformation



# MES

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